AIR HEATER PLANAR FAULT CODES

Fault code	PU-5 blinks	Description	Fault Cause	Recommended Solutions
01	1	Overheating of the heat exchanger	The sensor sends a signal to shut down the heater. Heat exchanger temperature in the sensor zone is over 250°C	Check the intake and outlet of the heating unit for unobstructed entry and exit of heated air. Check the integrity of the fan and its performance. Check the temperature sensor and replace it if necessary. Inspect the heat exchanger. Check and remove carbon deposits from the inside of the heat exchanger, if necessary
02	12	Possible overheating at the intake temperature sensor. Sensor temperature (control unit) is more than 55 degrees.	Control unit is insufficiently cooled down during 5 min. purging before startup; or overheating of the control unit during operation.	Check the intake and outlet of the heating unit for unobstructed entry and exit of air and re-start the heater to cool it down. Replace the control unit.
05	5	Faulty temperature sensor (PLANAR-2D)orflame indicator	Short circuit to the casing or open circuit in the wiring of the sensor.	Checksensor, replace if necessary
04 06	6	Faulty temperature sensor in the control unit	Temperature sensor out of order (located in the control unit, cannot be replaced)	Replace control unit
07		Overheat sensor - open circuit	Faulty sensor. Oxidation of contacts in the terminal block.	Check overheat sensor circuit for an open. Remove oxidation from the connector contacts.
08				See Fault Code29.
09	4	Faulty glow plug	Short circuit, open circuit, faulty control unit.	Checkglow plug, replace if necessary. Checkthe control unit,replace if necessary.
10	11	Electric motor of the air blower does not develop the necessary speed.	Increased friction in the bearings or contact between the impeller and fan shroud in the blower. Faultyelectric motor.	Checkelectric motor, if possible correct the fault; replace air blower if necessary
11		Faulty airtemperaturesensor (intake) only forPLANAR-8DM.	Mechanicalfault. Oxidation of contacts in the block.	Checkconnecting wires.
12 15	- 9	Shut down, overvoltage more than 30V (for 24V) or more than 16V (for 12V). Shut down,low voltage,less than 20V (for 24V) orless than 10V (for 12V)	Faulty voltage regulator. Faulty battery.	Checkbattery terminals and wiring. Checkthebattery,charge it or replace if necessary.
13	2	Oness than 100 (for 120)	No fuel in the tank	Fill the fuel tank.
		The heater does not start - two automatic start attempts failed.	Fuel grade does not match the operating conditions at low temperatures.	Replace fuel, seeOperation Manual.
			Insufficient supply of fuel.	Eliminate fuel lineleakage or blockage.Check the performance of the fuel pump,replace if necessary
			Clogged exhaust duct or combustion air intake.	Clean air intake or exhaust duct of possible clogging.
			Insufficient pre-heating of the glow plug, faultycontrol unit.	Checkthe plug, replace if necessary. Check voltage supplied by control unit, replace if necessary.
			The impeller touches the the fan shroud in the blower, and, as a result, flow of air into the combustion chamber is reduced .	Replace blower after determining its malfunction.
			The glow plug housing in CC is clogged. Clogged glow plug screen or it is not installed all the way into housing.	Clean the glow plug hole. Replace the glow plug screen, if needed, and install it in accordance with item5.2.



AIR HEATER PLANAR FAULT CODES

Fault code		Description	Fault Cause	Recommended Solutions
16	10	During the purge time, temperature sensor was not cooled down. Time for ventilation was exceeded.	During 5 min purge before start-up, temperature sensor was not sufficiently cooled.	Check the intake and output of the heater for unobstructed entry and exit of air. Check the integrity of the fan and its operation. Checkthe sensor, replace if necessary.
17	7	Faulty fuel pump	Short circuit or open circuit in the wiring of the fuelpump	Check the wiring of the fuel pump for short circuit and open circuit. Check the wires to overheat sensor, insulation integrity.
		Heater does not start	Burnt out fuses on the power harness.	Checkthe fuses andreplace if necessary.
20	8		No communication between the controller and the control unit. Controller receives no data from the control unit.	Check the connectors and the green wire in the connecting harness. Remove oxidation from connectors. Check the controller and the connecting harness, replace if necessary. If the controller is operational, replace the control unit.
27	11	Motor does not rotate	Damaged bearing or rotor, foreign objects, etc.	Check connectors and wiring leading to the electric motor board and the control unit. Eliminate the fault, if possible.
28		Motor rotates. Speed is not regulated.	Faulty electric motor control board or heater CU.	Replace air blower.
08 / 29	3	Flame failure during operation of the heater.	Insufficient fuel supply. Faultyfuel pump. Faultyflame indicator.	Check for leaks or clogging of fuel lines, tighten the clamps on the fuel lines. Check combustion air intake and exhaust pipe. Check the amount of fuel supplied by the fuel pump, and replace it if necessary. If the heater starts, check flame indicator and replace it if needed.
30		Heater does not start	No communication between the controller and the control unit. Control unit receives no data from the controller.	Check connectors and white wire in the connecting harness. Remove oxidation of connectors. Check controller and connecting harness, replace if necessary. If controller is operational, replace control unit.
31	14	Overheating of hot air outlet temperature sensor. Planar 8DM on	Hot air temperature sensor gives a signal to turn off the heater.	Checkthe temperature sensor onlyPLANAR-8DM
32	17	Faultytemperature sensor at air intake.	Faulty temperature sensor at air intake.	Checkconnecting wires.Checksensor onlyPLANAR-8DM
33	16	Heater control is blocked	Error "Overheating"repeated three times.	Seeinstructions for unblocking the heater. only for PLANAR-8DM
34	19	Wrong component assembly	One of the temperature sensors (intake, output or overheating) is installed in wrong location and gives wrong signal.	Check location of temperature sensors. Checksensors onlyPLANAR-8DM
35	13	Flame failure	Supply voltage drop.	Check the battery, wiring. (Voltage drop may occur due to prolonged use of electric starter) onlyPLANAR-8DM
36	20	Flame indicator temperature above normal	Faultyflame indicator. Malfunction of the stabilizer in combustion chamber.	Checkflame indicator. Inspect combustion chamber. only for PLANAR-8DM
78	3	Flame failure during operation.	Air bubble in fuel system. Faultyfuel pump. Faultyflame indicator.	Check fuel lines for leaks or clogging. Tighten fuel line hose clamps. Check combustion air intake and exhaust duct.

